

# **Submersible Resin Made Pumps**



# Enriched Lineup: 0.15-3.7kW Suitable for a Wide Variety of Applications















# SELECTION TABLE

| Cotogony                   | Series  | Discharge<br>Bore | Impollor  | Model            |      |      | Мо               | tor Output          | kW  |               |                     |
|----------------------------|---------|-------------------|-----------|------------------|------|------|------------------|---------------------|-----|---------------|---------------------|
| Category                   | Series  | mm                | Impeller  | woder            | 0.15 | 0.25 | 0.4              | 0.75                | 1.5 | 2.2           | 3.7                 |
|                            |         |                   |           | Standard         |      |      | 1<br>1<br>1<br>1 |                     |     |               |                     |
| Sewage                     | PU      | 40 - 80           | Vortex    | Automatic        |      |      | 1<br>1<br>1<br>1 |                     |     |               |                     |
|                            |         |                   |           | Auto-alternation |      |      | 1<br>1<br>1<br>1 |                     |     |               |                     |
|                            |         |                   |           | Standard         |      |      |                  |                     |     |               |                     |
| Wastewater PN              | 40 - 80 | Vortex            | Automatic |                  |      |      |                  |                     |     | $\rightarrow$ |                     |
|                            |         |                   |           | Auto-alternation |      |      |                  |                     |     |               |                     |
|                            |         |                   |           | Standard         |      |      |                  |                     |     |               |                     |
| Wastewater<br>-High Head-  | PSF     | 40 - 65           | Closed    | Automatic        |      |      |                  |                     |     |               |                     |
|                            |         |                   |           | Auto-alternation |      |      |                  |                     |     |               |                     |
| Wastewater<br>-Horizontal- | PLS     | 50                | Vortex    | Standard         |      |      |                  | $ \longrightarrow $ |     |               |                     |
| Seawater                   | тм      | 40 - 80           | Vortex    | Standard         |      |      |                  |                     |     |               |                     |
| Seawaler                   | I IVI   | WI 40 - 80        | Vortex    | Automatic        |      |      |                  |                     |     |               | $ \longrightarrow $ |
| Wastewater                 | ОМ      | 32                | Vortex    | Standard         |      |      |                  |                     |     |               |                     |
| -Economic-                 | CIM     | 52                | VOILEX    | Automatic        |      |      |                  |                     |     |               |                     |

# **TYPE OF IMPELLER**

# Vortex

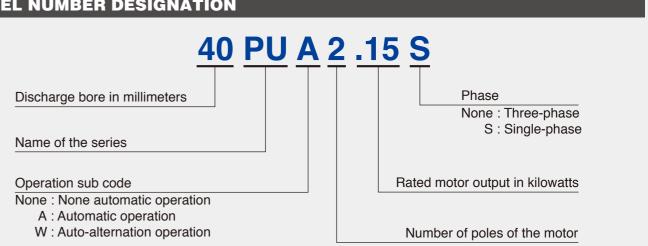


The vortex impeller is adopted in every series except for the PSF-series. Rotation of the impeller produces a whirling, centrifugal action between the impeller and the pump casing, and it moves the fluid through the pump. Being coupled with a wide pump casing, wastewater containing solid matters can be pumped out without obstruction.



The closed impeller is adopted in the PSF-series. The impeller is also referred to as shrouded impeller, as it has circular shrouds at both sides of the impeller vanes. Although the pump has a limited solids passage capability, it can be used for higher pumping head applications.

# **MODEL NUMBER DESIGNATION**



# **Practical Design Providing Excellent Corrosion Resistance and Durability**

# 1. Anti-wicking Cable Entry

Every cabtyre cable has an anti-wicking block at the cable entry section on the pump. This mechanism is such that a part of each conductor is stripped back and the part is sealed by molded rubber or epoxy potting which has flowed in between each strand of the conductor. This unique feature prevents wicking along the strand of the conductor itself.

# Anti-wicking Block

(3)

(5)

**(6)** 

# 3. Bearings

High-grade bearings for high-temperature operation are used. Also, as deep-groove, double-shielded C3 ball bearings are used, and as the bearings are permanently lubricated by grease, there is no need for injection of lubricating oil.

# 5. Dual Inside Mechanical Seal

A mechanical seal with two seal faces containing silicon carbide (SiC) is equipped with the oil chamber. The advantages of the seal are two-fold, it eliminates spring failure caused by corrosion, abrasion or fouling which prevents the seal faces from closing properly, and prevents loss of cooling to the lower seal faces during run-dry conditions which causes the lower seal faces to fail.

#### 7. Air Release Valve Not Available for PLS-series

In order to prevent air lock, an air release valve is built in the pump casing. The valve is similar to a ball check valve. When air goes through the valve, the ball stays at the bottom, but when the pumped water starts to flow, it closes the outlet by its buoyancy.

#### 8. Back Pull-out Design \* Not Available for OM-series

Unfastening the bolts between the oil casing and the upper pump casing allows the body to be separated into the pump section and the motor section with the impeller left in position. This facilitates easier inspections of the main portions. The pump section can be disassembled/reassembled using a cross slot screwdriver (excluding 0.15kW).

# 2. Motor Protector A built-in thermal motor protection device reacts

to the excessive heat caused by overcurrent or run-dry conditions. It not only cuts off the motor circuit automatically but also resets by itself. When the motor cools down to a safe operating temperature, the motor restarts.



Miniature Thermal Protector

2

(4)

(8)

Circle Thermal Protector

# 4. Lubricating Oil

Liquid paraffin is used in every VANCS series pump. It is a highly-refined pure oil generally used in the industries of cosmetic, pharmaceutical, and food processing equipment, etc. The use of this oil widens the applications of the pumps to decorative waterfalls, fishponds, and aquaculture, etc.

#### 6. Oil Lifter \* Not Available for OM-series

The Oil Lifter was developed as a lubricating device for the mechanical seal. Utilizing the centrifugal force of the shaft seal, the Oil Lifter forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume. This amazingly simple device is not only reliably lubricates and cools down, but also retains the stable shaft seal effect and extends the

Upper Seal Face Oil Lifter Mechanical Sea Guide Vane

# scratching of floor surface.

# TOK GUIDE RAIL FITTING SYSTEM

The TOK guide rail fitting system connects the pump to and from the piping easily just by lowering and hoisting the pump, allowing easy maintenance and inspection without the need to enter the sump.

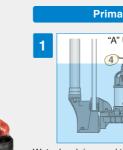
Made of high-quality resin, the TOK is designed for lightweight, small to middle sized pumps. Rubber bellows attached to the guide hook are inverted to the duckfoot bend when the pump starts operating, and it seals by the pumping pressure. This eliminates leakage at the seal even if a lightweight pump is used in combination with the TOK.

The TOK is available in all motor output ranges of the PU, PN, and PSF series

# **AUTOMATIC & AUTO-ALTERNATION MODEL**

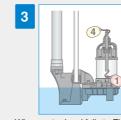
# **Automatic Model**

The float type automatic model has an integral control circuit and two float switches that operate at a low voltage. It operates automatically in response to the change in water levels

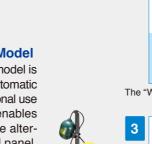


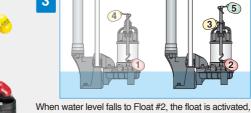
This model can be identified by the suffix "A" and is available in all motor output ranges of the PU, PN, PSF, and TM

The cylindrical float type



and the "W" unit stops. The alternating circuitry deactivates the "W" unit for the next level rise







series.

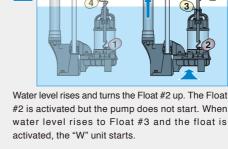
automatic model is available only for the OM-series. Adoption of the unique float switch has made even the automatic model very compact and enables it to be installed in a limited space. Automatic operation is possible with a



# **Auto-alternation Model**

The auto-alternation model is used along with an automatic model. The combinational use of these two pumps enables each pump to operate alternately without control panel.

The auto-alternation model has three floats and can be identified by the suffix "W". Refer to model selection for availability and model numbers of the PU, PN, and PSF series.













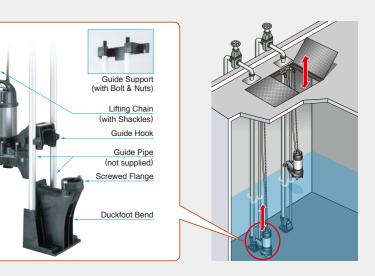






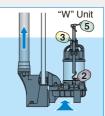
# 9. Rubber Foot

A rubber foot is fitted on each stand of the pumps from 1.5 to 3.7kW and the PLS-series pumps. This prevents

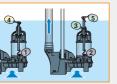


# How the Auto-alternation Model Works

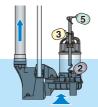
#### **Primary Operation**



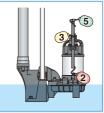
#2 is activated but the pump does not start. When water level rises to Float #3 and the float is



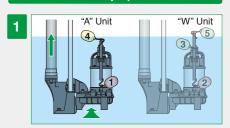
If inflow exceeds the capacity of "W" unit and the water level rises to Float #4, "A" unit starts.



The "W" unit is discharging water (Water level falls).



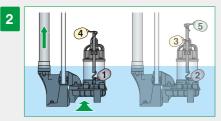
#### **Secondary Operation**



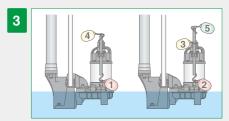
The next time the water level rises. Float #1 on the "A" unit is activated but the unit does not start until Float #4 is activated



If inflow exceeds the capacity of "A" unit and the water level rises to Float #5. "W" unit starts.



The "A" unit is discharging water (Water level falls).



When water level falls and Float #1 is activated, the "A" unit stops. At the same time, "W" unit becomes ready for operation for the next level rise

# Submersible Sewage Pumps



The PU-series is a vortex pump designed for handling raw sewage, wastewater, Industrial and commercial sump pump applications. The solid handling design provides practically unchokable operation in sewage pumping. Since the pump is made of special resin and stainless steel, it is corrosion-resistant and lightweight.





| Discharge        | Bore                     | mm         | 40  | 50                     | 80      |  |  |  |
|------------------|--------------------------|------------|---|------------------------|---------|--|--|--|
| Pumping<br>Fluid | Type of F                | luid       | Sewage, Wastewater, and<br>Water carrying Solid Matters   |                        |         |  |  |  |
| Tiulu            | Fluid Terr               | perature   | 0 to 40°C   |                        |         |  |  |  |
|                  |                          | Impeller   | Vortex  |                        |         |  |  |  |
|                  | Structure                | Shaft Seal | Double Mechanical Seal (with Oil Lifter)  |                        |         |  |  |  |
| Pump             |                          | Bearing    | Double-shield   | led Ball Bearir        | ng      |  |  |  |
| i unip           |                          | Impeller   | Glass-fiber R   | einforced Resi         | in      |  |  |  |
|                  | Materials                | Casing     | Glass-fiber Reinforced Resin  |                        |         |  |  |  |
|                  |                          | Shaft seal | Silicon Carbio  | de                     |         |  |  |  |
|                  | Type, Pole               |            | Dry-type Submersible<br>Induction Motor, 2-pole   |                        |         |  |  |  |
|                  | Insulation               |            | Class E   |                        |         |  |  |  |
|                  | Phase                    |            | Single-phase (suffix "S")<br>Three-phase  |                        |         |  |  |  |
|                  | Starting N               | lethod     | Capacitor Run (single-phase only)<br>Direct on Line   |                        |         |  |  |  |
| Motor            | Protectior<br>(Built-in) | n Device   | Circle Thermal Protector<br>Miniature Thermal Protector<br>(40PU2.15S, 40PU2.25S & 50PU2.4S only) |                        |         |  |  |  |
|                  | Lubricant                |            | Liquid Paraffin (ISO VG32)  |                        |         |  |  |  |
|                  |                          | Frame      | 304 Stainless   | Steel                  |         |  |  |  |
|                  | Materials                | Shaft      | 420 Stainless<br>304 Stainless  | Steel (0.15kW<br>Steel | / only) |  |  |  |
|                  |                          | Cable      | PVC   |                        |         |  |  |  |
| Discharge        | Connectio                | on         | Screwed Flange  |                        |         |  |  |  |

# **Guide Rail Fitting**

#### **TOK Application Table**

| Model    | Applicable Motor Output |  |  |  |  |
|----------|-------------------------|--|--|--|--|
| TOK4-P   | 0.15 to 0.75kW          |  |  |  |  |
| TOK2-65  | 1.5kW                   |  |  |  |  |
| TOK2-65T | 2.2 to 3.7kW            |  |  |  |  |

#### Accessories

- Duckfoot Bend
- Guide Hook

Guide Support with Bolts & Nuts

• Lifting Chain with Shackles (4m for TOK4-P, 5m for TOK2-65 / 65T)



# Applications

- Draining sewage from factory, residence, hotel, restaurant, etc.
- Pumping rainwater and springwater at a place where foreign objects are likely to run into the water
- Transferring wastewater between the tanks at small-scale treatment facility
- •Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

# **Cabtyre Cables**

#### Single-phase

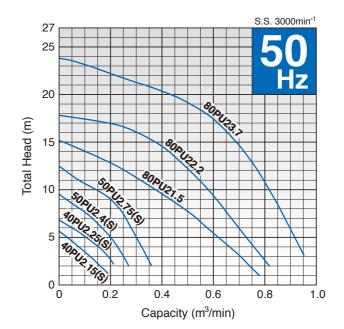
|           | 100-            | 120V       | 200-2           | 240V       | Lenath | Material |  |
|-----------|-----------------|------------|-----------------|------------|--------|----------|--|
| Model     | Cores ×         | Outer Dia. | Cores ×         | Outer Dia. | J.     | Wateria  |  |
|           | mm <sup>2</sup> | mm         | mm <sup>2</sup> | mm         | m      |          |  |
| 40PU2.15S | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       |        |          |  |
| 40PU2.25S | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       | 5      | PVC      |  |
| 50PU2.4S  | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       | 5      | PVC      |  |
| 50PU2.75S | 3 × 2.0         | 10.9       | 3 × 1.25        | 10.1       |        |          |  |

#### Three-phase

|          | 200-                    | 240V             | 380-                    | 600V             | Lanath      | Material |  |
|----------|-------------------------|------------------|-------------------------|------------------|-------------|----------|--|
| Model    | Cores × mm <sup>2</sup> | Outer Dia.<br>mm | Cores × mm <sup>2</sup> | Outer Dia.<br>mm | Length<br>m | Wateria  |  |
| 40PU2.15 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |             |          |  |
| 40PU2.25 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |             |          |  |
| 50PU2.4  | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |             |          |  |
| 50PU2.75 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             | 6           | PVC      |  |
| 80PU21.5 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |             |          |  |
| 80PU22.2 | 4 × 2.0 11.8            |                  | 4 × 1.25                | 11.1             |             |          |  |
| 80PU23.7 | 4 × 3.5                 | 13.9             | 4 × 2.0                 | 11.8             |             |          |  |

#### Performance Curves

Standard, Automatic and Auto-alternation models have the identical performance.



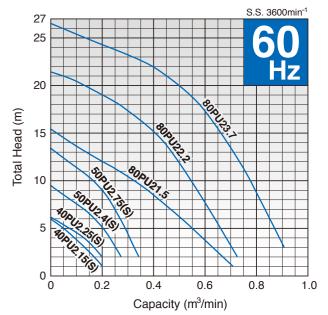
# **Model Selection**

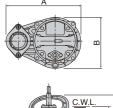
| Discharge<br>Bore | Model     |            | Motor<br>Output  | Phase | Starting<br>Method | Solids<br>Passage | Dry W | eight kg |                            |
|-------------------|-----------|------------|------------------|-------|--------------------|-------------------|-------|----------|----------------------------|
| mm                | Standard  | Automatic  | Auto-alternation | kW    |                    |                   | mm    | Standard | Auto &<br>Auto-alternation |
| 40                | 40PU2.15S | 40PUA2.15S | 40PUW2.15S       | 0.15  | Single             | Capacitor Run     | 35    | 6.1      | 6.7                        |
| 40                | 40PU2.15  | 40PUA2.15  | 40PUW2.15        | 0.15  | Three              | D.O.L.            | 35    | 5.6      | 6.3                        |
| 40                | 40PU2.25S | 40PUA2.25S | 40PUW2.25S       | 0.25  | Single             | Capacitor Run     | 35    | 7.1      | 7.8                        |
| 40                | 40PU2.25  | 40PUA2.25  | 40PUW2.25        | 0.25  | Three              | D.O.L.            | 35    | 6.1      | 6.8                        |
| 50                | 50PU2.4S  | 50PUA2.4S  | 50PUW2.4S        | 0.4   | Single             | Capacitor Run     | 35    | 7.1      | 7.8                        |
| 50                | 50PU2.4   | 50PUA2.4   | 50PUW2.4         | 0.4   | Three              | D.O.L.            | 35    | 7.0      | 7.7                        |
| 50                | 50PU2.75S | 50PUA2.75S |                  | 0.75  | Single             | Capacitor Run     | 35    | 8.9      | 9.5                        |
| 50                | 50PU2.75  | 50PUA2.75  | 50PUW2.75        | 0.75  | Three              | D.O.L.            | 35    | 8.3      | 9.0                        |
| 80                | 80PU21.5  | 80PUA21.5  | 80PUW21.5        | 1.5   | Three              | D.O.L.            | 46    | 16.0     | 16.9                       |
| 80                | 80PU22.2  | 80PUA22.2  | 80PUW22.2        | 2.2   | Three              | D.O.L.            | 46    | 22.0     | 23.0                       |
| 80                | 80PU23.7  | 80PUA23.7  | 80PUW23.7        | 3.7   | Three              | D.O.L.            | 46    | 27.0     | 28.0                       |

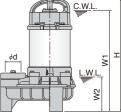
Weights excluding cable

#### Dimensions

|           |    |     |     |     |     | Unit: mm |
|-----------|----|-----|-----|-----|-----|----------|
| Model     | d  | А   | В   | Н   | W1  | W2       |
| 40PU2.15S | 40 | 225 | 154 | 377 | 340 | 105      |
| 40PU2.15  | 40 | 225 | 154 | 377 | 340 | 105      |
| 40PU2.25S | 40 | 236 | 162 | 360 | 325 | 110      |
| 40PU2.25  | 40 | 236 | 162 | 349 | 310 | 110      |
| 50PU2.4S  | 50 | 236 | 162 | 360 | 325 | 110      |
| 50PU2.4   | 50 | 236 | 162 | 360 | 325 | 110      |
| 50PU2.75S | 50 | 236 | 162 | 380 | 345 | 110      |
| 50PU2.75  | 50 | 236 | 162 | 374 | 335 | 110      |
| 80PU21.5  | 80 | 295 | 196 | 475 | 430 | 150      |
| 80PU22.2  | 80 | 311 | 212 | 583 | 520 | 155      |
| 80PU23.7  | 80 | 311 | 212 | 618 | 555 | 155      |







#### Submersible Wastewater Pumps



The PN-series is a semi-vortex pump, which is constructed of a vortex impeller and low-height volute casing. The semi-vortex pump design with moderate solids passage provides efficient performance for versatile applications. Since the pump is made of special resin and stainless steel, it is corrosion-resistant and lightweight.



# Major Components & Specifications

| Discharge        | Bore                            | mm         | 40   | 50              | 80 |  |  |  |
|------------------|---------------------------------|------------|--|-----------------|----|--|--|--|
| Pumping<br>Fluid | Type of Fluid                   |            | Wastewater and<br>Water carrying Small Solid Matters                                   |                 |    |  |  |  |
| 1 Iulu           | Fluid Tem                       | perature   | 0 to 40°C  |                 |    |  |  |  |
|                  |                                 | Impeller   | Vortex   |                 |    |  |  |  |
|                  | Structure                       | Shaft Seal | Double Mechanical Seal (with Oil Lifter)   |                 |    |  |  |  |
| Pump             |                                 | Bearing    | Double-shield  | led Ball Bearin | Ig |  |  |  |
| i unip           |                                 | Impeller   | Glass-fiber R  | einforced Resi  | n  |  |  |  |
|                  | Materials                       | Casing     | Glass-fiber R  | einforced Resi  | n  |  |  |  |
|                  |                                 | Shaft seal | Silicon Carbio   | Silicon Carbide |    |  |  |  |
| -                | Type, Pole                      |            | Dry-type Submersible<br>Induction Motor, 2-pole  |                 |    |  |  |  |
|                  | Insulation                      |            | Class E  |                 |    |  |  |  |
|                  | Phase                           |            | Single-phase (suffix "S")<br>Three-phase   |                 |    |  |  |  |
| Motor            | Starting Method                 |            | Capacitor Run (single-phase only)<br>Direct on Line                                    |                 |    |  |  |  |
| WOO              | Protection Device<br>(Built-in) |            | Circle Thermal Protector<br>Miniature Thermal Protector<br>(40PN2.25S & 50PN2.4S only) |                 |    |  |  |  |
|                  | Lubricant                       |            | Liquid Paraffi   | n (ISO VG32)    |    |  |  |  |
|                  |                                 | Frame      | 304 Stainless  | Steel           |    |  |  |  |
|                  | Materials                       | Shaft      | 304 Stainless  | Steel           |    |  |  |  |
|                  |                                 | Cable      | PVC  |                 |    |  |  |  |
| Discharge        | Connectio                       | on         | Screwed Flange   |                 |    |  |  |  |

# **Guide Rail Fitting**

#### **TOK Application Table**

| Model    | Applicable Motor Output |  |  |  |  |
|----------|-------------------------|--|--|--|--|
| TOK4-P   | 0.25 to 0.75kW          |  |  |  |  |
| TOK2-65  | 1.5kW                   |  |  |  |  |
| TOK2-65T | 2.2 to 3.7kW            |  |  |  |  |

#### Accessories

Duckfoot Bend

Guide Hook

 Guide Support with Bolts & Nuts • Lifting Chain with Shackles (4m for TOK4-P, 5m for TOK2-65 / 65T)

# Applications

· Draining wastewater from residence, hotel, restaurant, etc.

• Pumping rainwater and springwater from basement

·Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

# Cabtyre Cables

#### Single-phase

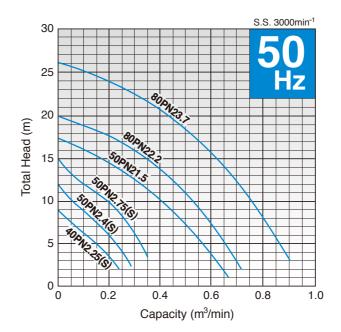
|           | 100-            | 120V       | 200-            | 240V       | Lenath | Material |  |
|-----------|-----------------|------------|-----------------|------------|--------|----------|--|
| Model     | Cores ×         | Outer Dia. | Cores ×         | Outer Dia. | Lengin | material |  |
|           | mm <sup>2</sup> | mm         | mm <sup>2</sup> | mm         | m      |          |  |
| 40PN2.25S | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       |        |          |  |
| 50PN2.4S  | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       | 5      | PVC      |  |
| 50PN2.75S | 3 × 2.0 10.9    |            | 3 × 1.25        | 10.1       |        |          |  |

#### Three-phase

| •        | •                       |      |          |                  |        |          |  |  |  |
|----------|-------------------------|------|----------|------------------|--------|----------|--|--|--|
|          | 200-                    | 240V | 380-     | 600V             | Length | Material |  |  |  |
| Model    | Cores × mm <sup>2</sup> |      |          | Outer Dia.<br>mm | m      | matorial |  |  |  |
| 40PN2.25 | 4 × 1.25                | 11.1 | 4 × 1.25 | 11.1             |        |          |  |  |  |
| 50PN2.4  | 4 × 1.25                | 11.1 | 4 × 1.25 | 11.1             |        |          |  |  |  |
| 50PN2.75 | 4 × 1.25                | 11.1 | 4 × 1.25 | 11.1             | 6      | PVC      |  |  |  |
| 50PN21.5 | 4 × 1.25                | 11.1 | 4 × 1.25 | 11.1             | 0      | FVC      |  |  |  |
| 80PN22.2 | 4 × 2.0                 | 11.8 | 4 × 1.25 | 11.1             |        |          |  |  |  |
| 80PN23.7 | 4 × 3.5                 | 13.9 | 4 × 2.0  | 11.8             |        |          |  |  |  |
|          |                         |      |          |                  |        |          |  |  |  |

# **Performance Curves**

Standard, Automatic and Auto-alternation models have the identical performance.



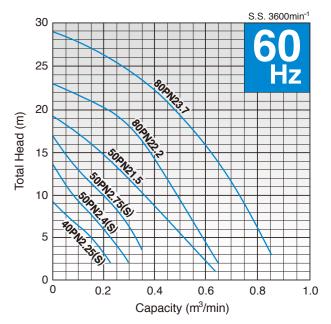
# **Model Selection**

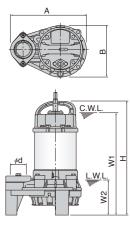
| Discharge<br>Bore | Model        |            |                  | Motor<br>Output | Phase  | Starting<br>Method | Solids<br>Passage | Dry We   | eight kg                   |
|-------------------|--------------|------------|------------------|-----------------|--------|--------------------|-------------------|----------|----------------------------|
| mm                | Standard     | Automatic  | Auto-alternation | kW              |        |                    | mm                | Standard | Auto &<br>Auto-alternation |
| 40                | 40PN2.25S    | 40PNA2.25S | 40PNW2.25S       | 0.25            | Single | Capacitor Run      | 10                | 7.1      | 7.8                        |
| 40                | 40PN2.25     | 40PNA2.25  | 40PNW2.25        | 0.25            | Three  | D.O.L.             | 10                | 6.1      | 6.8                        |
| 50                | 50PN2.4S     | 50PNA2.4S  | 50PNW2.4S        | 0.4             | Single | Capacitor Run      | 10                | 7.1      | 7.8                        |
| 50                | 50PN2.4      | 50PNA2.4   | 50PNW2.4         | 0.4             | Three  | D.O.L.             | 10                | 7.0      | 7.7                        |
| 50                | 50PN2.75S    | 50PNA2.75S |                  | 0.75            | Single | Capacitor Run      | 10                | 8.9      | 9.4                        |
| 50                | 50PN2.75     | 50PNA2.75  | 50PNW2.75        | 0.75            | Three  | D.O.L.             | 10                | 8.3      | 9.0                        |
| 50                | 50PN21.5     | 50PNA21.5  | 50PNW21.5        | 1.5             | Three  | D.O.L.             | 20                | 15.9     | 16.8                       |
| 80                | 80PN22.2     | 80PNA22.2  | 80PNW22.2        | 2.2             | Three  | D.O.L.             | 20                | 22.0     | 23.0                       |
| 80                | 80PN23.7     | 80PNA23.7  | 80PNW23.7        | 3.7             | Three  | D.O.L.             | 20                | 27.0     | 28.0                       |
| Woights avo       | luding cablo |            |                  |                 |        |                    |                   |          |                            |

Weights excluding cable

# Dimensions

|           |    |     |     |     |     | Unit: mm |
|-----------|----|-----|-----|-----|-----|----------|
| Model     | d  | А   | В   | Н   | W1  | W2       |
| 40PN2.25S | 40 | 236 | 162 | 360 | 325 | 110      |
| 40PN2.25  | 40 | 236 | 162 | 349 | 310 | 110      |
| 50PN2.4S  | 50 | 236 | 162 | 360 | 325 | 110      |
| 50PN2.4   | 50 | 236 | 162 | 360 | 325 | 110      |
| 50PN2.75S | 50 | 236 | 162 | 380 | 345 | 110      |
| 50PN2.75  | 50 | 236 | 162 | 374 | 335 | 110      |
| 50PN21.5  | 50 | 295 | 196 | 435 | 390 | 110      |
| 80PN22.2  | 80 | 311 | 212 | 559 | 500 | 130      |
| 80PN23.7  | 80 | 311 | 212 | 594 | 535 | 130      |





# Submersible Wastewater Pumps - High Head -



The PSF-series incorporates a multi-vane, closed impeller and has the highest head characteristics in the VANCS-series. It is suitable for pumping screened liquids or liquids with no suspended solid. Since the pump is made of special resin and stainless steel, it is corrosion-resistant and lightweight.



# Major Components & Specifications

| Discharge        | Bore                     | mm         | 40   | 50   | 65             |  |  |
|------------------|--------------------------|------------|--|--|----------------|--|--|
| Pumping<br>Fluid | Type of F                | luid       | Wastewater and<br>Water carrying Few Solid Matters                             |  |                |  |  |
| 1 Iulu           | Fluid Tem                | perature   | 0 to 40°C  |  |                |  |  |
|                  |                          | Impeller   | Closed   |  |                |  |  |
|                  | Structure                | Shaft Seal | Double Mech  | anical Seal (wi  | th Oil Lifter) |  |  |
| Pump             | Bear                     | Bearing    | Double-shield  | ded Ball Bearin  | Ig             |  |  |
| i unip           |                          | Impeller   | Glass-fiber R  | einforced Resi   | n              |  |  |
|                  | Materials                | Casing     | Glass-fiber Reinforced Resin   | n  |                |  |  |
|                  |                          | Shaft seal | Silicon Carbio   | anical Seal (with Oil Lifter)<br>ed Ball Bearing<br>einforced Resin<br>einforced Resin<br>e mersible<br>or, 2-pole<br>(suffix "S")<br>n (single-phase only)<br>al Protector<br>rmal Protector<br>only)<br>n (ISO VG32)<br>Steel<br>Steel |                |  |  |
|                  | Type, Pole               |            | Dry-type Submersible<br>Induction Motor, 2-pole                                |  |                |  |  |
|                  | Insulation               |            | Class E  |  |                |  |  |
|                  | Phase                    |            | Single-phase (suffix "S")<br>Three-phase                                       |  |                |  |  |
| Motor            | Starting M               | lethod     | Capacitor Run (single-phase only)<br>Direct on Line                            |  |                |  |  |
| WOO              | Protectior<br>(Built-in) | n Device   | Circle Thermal Protector<br>Miniature Thermal Protector<br>(single-phase only) |  |                |  |  |
|                  | Lubricant                |            | Liquid Paraffi   | n (ISO VG32)   |                |  |  |
|                  |                          | Frame      | 304 Stainless  | Steel  |                |  |  |
|                  | Materials                | Shaft      | 304 Stainless  | Steel  |                |  |  |
|                  |                          | Cable      | PVC  |  |                |  |  |
| Discharge        | Connectio                | on         | Screwed Flange   |  |                |  |  |

# **Guide Rail Fitting**

#### **TOK Application Table**

| Model    | Applicable Motor Output |
|----------|-------------------------|
| TOK4-P   | 0.25 to 0.75kW          |
| TOK2-65  | 1.5kW                   |
| TOK2-65T | 2.2 to 3.7kW            |

#### Accessories

Duckfoot Bend

Guide Hook

Guide Support with Bolts & Nuts

Lifting Chain with Shackles (4m for TOK4-P, 5m for TOK2-65 / 65T)

### Applications

Draining treated water at small-scale wastewater treatment facility

• Pumping rainwater and springwater from basement

- Supplying treated water for defoaming at small-scale wastewater treatment facility
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

# **Cabtyre Cables**

#### Single-phase

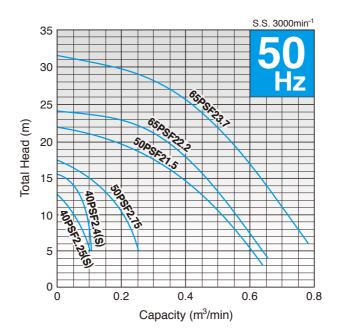
|            | 100-120V        |            | 200-            | 240V       | Lenath | Material |
|------------|-----------------|------------|-----------------|------------|--------|----------|
| Model      |                 | Outer Dia. |                 | Outer Dia. | Lengui | material |
|            | mm <sup>2</sup> | mm         | mm <sup>2</sup> | mm         | m      |          |
| 40PSF2.25S | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       | F      | DVO      |
| 40PSF2.4S  | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       | 5      | PVC      |

#### Three-phase

|           | 200-240V                |                  | 380-                    | 600V             | Length | Material |
|-----------|-------------------------|------------------|-------------------------|------------------|--------|----------|
| Model     | Cores × mm <sup>2</sup> | Outer Dia.<br>mm | Cores × mm <sup>2</sup> | Outer Dia.<br>mm |        | matorial |
| 40PSF2.25 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             | 6      | PVC      |
| 40PSF2.4  | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |        |          |
| 50PSF2.75 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |        |          |
| 50PSF21.5 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |        |          |
| 65PSF22.2 | 4 × 2.0                 | 11.8             | 4 × 1.25                | 11.1             |        |          |
| 65PSF23.7 | 4 × 3.5                 | 13.9             | 4 × 2.0                 | 11.8             |        |          |

# Performance Curves

Standard, Automatic and Auto-alternation models have the identical performance.

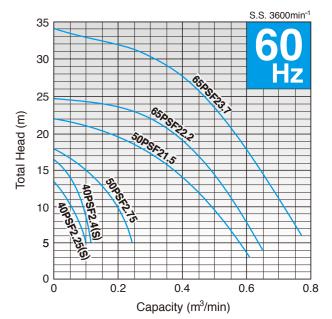


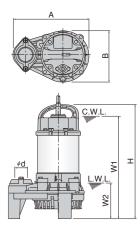
# Model Selection

| Discharge<br>Bore | Model        |             | Motor<br>Output  | Phase | Starting<br>Method | Solids<br>Passage | Dry We | eight kg |                            |
|-------------------|--------------|-------------|------------------|-------|--------------------|-------------------|--------|----------|----------------------------|
| mm                | Standard     | Automatic   | Auto-alternation | kW    |                    |                   | mm     | Standard | Auto &<br>Auto-alternation |
| 40                | 40PSF2.25S   | 40PSFA2.25S | 40PSFW2.25S      | 0.25  | Single             | Capacitor Run     | 8      | 7.3      | 7.9                        |
| 40                | 40PSF2.25    | 40PSFA2.25  | 40PSFW2.25       | 0.25  | Three              | D.O.L.            | 8      | 6.2      | 6.9                        |
| 40                | 40PSF2.4S    | 40PSFA2.4S  | 40PSFW2.4S       | 0.4   | Single             | Capacitor Run     | 8      | 7.3      | 7.9                        |
| 40                | 40PSF2.4     | 40PSFA2.4   | 40PSFW2.4        | 0.4   | Three              | D.O.L.            | 8      | 7.1      | 7.8                        |
| 50                | 50PSF2.75    | 50PSFA2.75  | 50PSFW2.75       | 0.75  | Three              | D.O.L.            | 8      | 8.4      | 9.1                        |
| 50                | 50PSF21.5    | 50PSFA21.5  | 50PSFW21.5       | 1.5   | Three              | D.O.L.            | 13     | 16.0     | 16.9                       |
| 65                | 65PSF22.2    | 65PSFA22.2  | 65PSFW22.2       | 2.2   | Three              | D.O.L.            | 13     | 22.0     | 23.0                       |
| 65                | 65PSF23.7    | 65PSFA23.7  | 65PSFW23.7       | 3.7   | Three              | D.O.L.            | 13     | 27.0     | 28.0                       |
| Weights exc       | luding cable | ·           |                  | ·     | •                  |                   |        | •        | ·                          |

#### Dimensions

|            |    |     |     |     |     | Unit: mm |
|------------|----|-----|-----|-----|-----|----------|
| Model      | d  | А   | В   | Н   | W1  | W2       |
| 40PSF2.25S | 40 | 236 | 162 | 360 | 325 | 110      |
| 40PSF2.25  | 40 | 236 | 162 | 349 | 310 | 110      |
| 40PSF2.4S  | 40 | 236 | 162 | 360 | 325 | 110      |
| 40PSF2.4   | 40 | 236 | 162 | 360 | 325 | 110      |
| 50PSF2.75  | 50 | 236 | 162 | 374 | 335 | 110      |
| 50PSF21.5  | 50 | 295 | 196 | 435 | 390 | 110      |
| 65PSF22.2  | 65 | 311 | 212 | 559 | 500 | 130      |
| 65PSF23.7  | 65 | 311 | 212 | 594 | 535 | 130      |





# Submersible Wastewater Pumps - Horizontal -



The PLS-series is a horizontal semi-vortex pump designed for handling water carrying small solid matters. The horizontal design makes it possible to operate at a low water level or in a shallow sump. Since the pump is made of special resin and stainless steel, it is corrosion-resistant and lightweight.





# Major Components & Specifications

| Discharge  | Bore  | mm            | 50  |  |  |
|--|---|---------------|---|--|--|
| Pumping Type of Fluid  |   | luid          | Wastewater and<br>Water carrying Small Solid Matters                  |  |  |
| Fiuld  | Fluid Tem   | perature      | 0 to 40°C   |  |  |
|  |   | Impeller      | Vortex  |  |  |
|  | Structure   | Shaft Seal    | Double Mechanical Seal (with Oil Lifter)                              |  |  |
| Dump   |   | Bearing       | Double-shielded Ball Bearing  |  |  |
| •  |   | Impeller      | Glass-fiber Reinforced Resin  |  |  |
|  | Materials   | Casing        | Glass-fiber Reinforced Resin  |  |  |
|  | Fluid Tem<br>Fluid Tem<br>Structure<br>Materials<br>Type, Pol<br>Insulation<br>Phase<br>Starting M<br>Protectior<br>(Built-in)<br>Lubricant | Shaft seal    | Silicon Carbide   |  |  |
|  | Type, Pole  |               | Dry-type Submersible<br>Induction Motor, 2-pole                       |  |  |
|  | Insulation  |               | Class E   |  |  |
|  | Phase   |               | Single-phase  |  |  |
| Pump<br>Pump<br>Pump<br>Fluid Temp<br>Structure<br>Structure<br>Fluid Temp<br>Structure<br>Structure<br>Structure<br>Fluid Temp<br>Fluid | lethod  | Capacitor Run |   |  |  |
| Motor  |   | n Device      | Circle Thermal Protector (0.75kW only)<br>Miniature Thermal Protector |  |  |
|  | Lubricant   |               | Liquid Paraffin (ISO VG32)  |  |  |
|  |   | Frame         | 304 Stainless Steel   |  |  |
|  | Materials   | Shaft         | 420 Stainless Steel (0.15kW only)<br>304 Stainless Steel              |  |  |
|  |   | Cable         | PVC   |  |  |
| Discharge  | Connectio   | on            | Screwed Flange  |  |  |

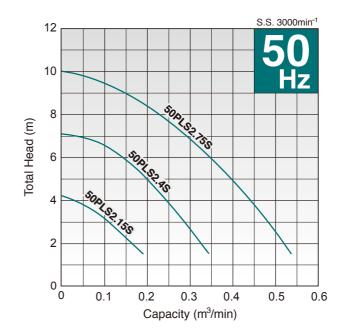
# Applications

- Pumping rainwater and springwater at a place where foreign objects are likely to run into the water
- •Transferring wastewater between the tanks at small-scale treatment facility
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

# Cabtyre Cables

|            | 100-120V |                  | 200-     | 240V             | Length | Material |
|------------|----------|------------------|----------|------------------|--------|----------|
| Model      | Cores ×  | Outer Dia.<br>mm | Cores ×  | Outer Dia.<br>mm | m      | Wateria  |
| 50PLS2.15S |          | 10.1             | 3 × 1.25 | 10.1             |        |          |
| 50PLS2.4S  | 3 × 1.25 | 10.1             | 3 × 1.25 | 10.1             | 5      | PVC      |
| 50PLS2.75S | 3 × 1.25 | 10.1             | 3 × 1.25 | 10.1             |        |          |

# Performance Curves



# Model Selection

| Discharge<br>Bore<br>mm | Model      | Motor<br>Output<br>kW | Phase  | Starting<br>Method | Solids<br>Passage<br>mm | Dry<br>Weight<br>kg |
|-------------------------|------------|-----------------------|--------|--------------------|-------------------------|---------------------|
| 50                      | 50PLS2.15S | 0.15                  | Single | Capacitor Run      | 38 (10)                 | 5.8                 |
| 50                      | 50PLS2.4S  | 0.4                   | Single | Capacitor Run      | 24 (10)                 | 6.7                 |
| 50                      | 50PLS2.75S | 0.75                  | Single | Capacitor Run      | 24 (10)                 | 8.6                 |

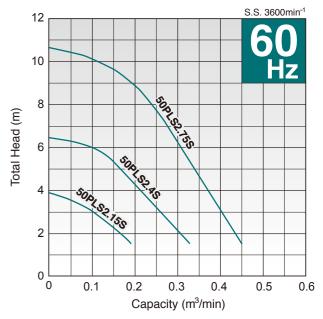
Figure in () shows the solids passage of the pump with a strainer.
Weights excluding cable

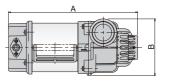
|            |    |     |     |     |     | Unit: mm |
|------------|----|-----|-----|-----|-----|----------|
| Model      | d  | A   | В   | H1  | H2  | W        |
| 50PLS2.15S | 50 | 341 | 142 | 180 | 185 | 220      |
| 50PLS2.4S  | 50 | 342 | 150 | 185 | 200 | 220      |
| 50PLS2.75S | 50 | 362 | 150 | 185 | 201 | 310      |

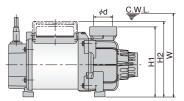
# **Comparison of Continuous Running Water Level**



11 | TSURUMI PUMP







C.W.L.: Continuous Running Water Level

# Submersible Seawater Pumps



The TM-series is a semi-vortex pump, which is constructed of titanium and special resin. Titanium has a superb corrosion resistance against seawater. Being all wetted metal parts made of titanium, the pump is suitable for the intake, transfer, and drainage of seawater.



# Major Components & Specifications

| Discharge | Discharge Bore           |            | 40   | 50              | 80             |  |  |  |
|-----------|--------------------------|------------|--|-----------------|----------------|--|--|--|
| Pumping   | Type of F                | luid       | Seawater   |                 |                |  |  |  |
| Fluid     | Fluid Tem                | perature   | 0 to 40°C  |                 |                |  |  |  |
|           |                          | Impeller   | Vortex   |                 |                |  |  |  |
|           | Structure                | Shaft Seal | Double Mech  | anical Seal (wi | th Oil Lifter) |  |  |  |
| Pump      |                          | Bearing    | Double-shield  | led Ball Bearin | Ig             |  |  |  |
| rump      |                          | Impeller   | Glass-fiber R  | einforced Resi  | n              |  |  |  |
|           | Materials                | Casing     | Glass-fiber R  | einforced Resi  | n              |  |  |  |
|           |                          | Shaft seal | Silicon Carbio   | le              |                |  |  |  |
|           | Type, Pol                | e          | Dry-type Submersible<br>Induction Motor, 2-pole  |                 |                |  |  |  |
|           | Insulation               |            | Class E  |                 |                |  |  |  |
|           | Phase                    |            | Single-phase (suffix "S")<br>Three-phase   |                 |                |  |  |  |
| Motor     | Starting M               | lethod     | Capacitor Run (single-phase only)<br>Direct on Line                                    |                 |                |  |  |  |
| Wotor     | Protectior<br>(Built-in) | n Device   | Circle Thermal Protector<br>Miniature Thermal Protector<br>(40TM2.25S & 50TM2.4S only) |                 |                |  |  |  |
|           | Lubricant                |            | Liquid Paraffin (ISO VG32)   |                 |                |  |  |  |
|           |                          | Frame      | Titanium   |                 |                |  |  |  |
|           | Materials                | Shaft      | Titanium   |                 |                |  |  |  |
|           |                          | Cable      | PVC  |                 |                |  |  |  |
| Discharge | Connectio                | on         | Screwed Flan   | ige             |                |  |  |  |

# Corrosion Tests (in Seawater / 6 months)

| Material                  | Stepped Shaft | Shaft Tap |
|---------------------------|---------------|-----------|
| Titanium                  |               |           |
| 304<br>Stainless<br>Steel |               | ð         |



# Applications

Pumping seawater from bilge and pit of vessel

•Supplying seawater to aquarium

•Circulating seawater in breeding pond

# Cabtyre Cables

#### Single-phase

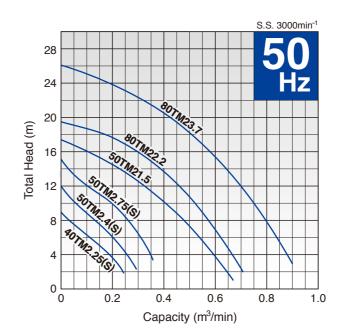
|           | 100-            | 120V       | 200-2           | 240V       | Length | Material |  |
|-----------|-----------------|------------|-----------------|------------|--------|----------|--|
| Model     |                 | Outer Dia. |                 | Outer Dia. | Lengin |          |  |
|           | mm <sup>2</sup> | mm         | mm <sup>2</sup> | mm         | m      |          |  |
| 40TM2.25S | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       |        |          |  |
| 50TM2.4S  | 3 × 1.25        | 10.1       | 3 × 1.25        | 10.1       | 5      | PVC      |  |
| 50TM2.75S | 3 × 2.0         | 10.9       | 3 × 1.25        | 10.1       |        |          |  |

#### Three-phase

|          | 200-                    | 240V             | 380-                    | 600V             | Length | Material |  |
|----------|-------------------------|------------------|-------------------------|------------------|--------|----------|--|
| Model    | Cores × mm <sup>2</sup> | Outer Dia.<br>mm | Cores × mm <sup>2</sup> | Outer Dia.<br>mm | m      |          |  |
| 40TM2.25 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |        | PVC      |  |
| 50TM2.4  | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             |        |          |  |
| 50TM2.75 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             | 6      |          |  |
| 50TM21.5 | 4 × 1.25                | 11.1             | 4 × 1.25                | 11.1             | 0      |          |  |
| 80TM22.2 | 4 × 2.0                 | 11.8             | 4 × 1.25                | 11.1             |        |          |  |
| 80TM23.7 | 4 × 3.5                 | 13.9             | 4 × 2.0                 | 11.8             |        |          |  |

# Performance Curves

Standard and Automatic models have the identical performance.



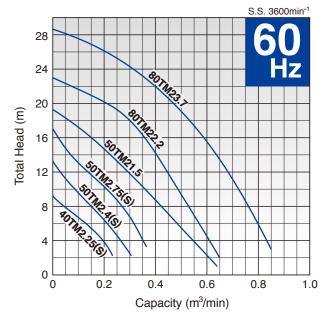
# Model Selection

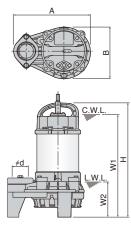
| Discharge<br>Bore | Mo        | odel       | Motor<br>Output | Phase  | Starting<br>Method | Solids<br>Passage | Dry W    | eight kg                   |
|-------------------|-----------|------------|-----------------|--------|--------------------|-------------------|----------|----------------------------|
| mm                | Standard  | Automatic  | kW              |        |                    | mm                | Standard | Auto &<br>Auto-alternation |
| 40                | 40TM2.25S | 40TMA2.25S | 0.25            | Single | Capacitor Run      | 10                | 6.7      | 7.2                        |
| 40                | 40TM2.25  | 40TMA2.25  | 0.25            | Three  | D.O.L.             | 10                | 5.7      | 6.2                        |
| 50                | 50TM2.4S  | 50TMA2.4S  | 0.4             | Single | Capacitor Run      | 10                | 6.7      | 7.2                        |
| 50                | 50TM2.4   | 50TMA2.4   | 0.4             | Three  | D.O.L.             | 10                | 6.6      | 7.1                        |
| 50                | 50TM2.75S | 50TMA2.75S | 0.75            | Single | Capacitor Run      | 10                | 8.6      | 9.1                        |
| 50                | 50TM2.75  | 50TMA2.75  | 0.75            | Three  | D.O.L.             | 10                | 7.8      | 8.4                        |
| 50                | 50TM21.5  | 50TMA21.5  | 1.5             | Three  | D.O.L.             | 20                | 14.9     | 15.6                       |
| 80                | 80TM22.2  | 80TMA22.2  | 2.2             | Three  | D.O.L.             | 20                | 21.0     | 22.0                       |
| 80                | 80TM23.7  | 80TMA23.7  | 3.7             | Three  | D.O.L.             | 20                | 26.0     | 27.0                       |

Weights excluding cable

#### Dimensions

|           |    |     |         |     |     | Unit: mm |
|-----------|----|-----|---------|-----|-----|----------|
| Model     | d  | A   | В       | Н   | W1  | W2       |
| 40TM2.25S | 40 | 236 | 162     | 360 | 325 | 110      |
| 40TM2.25  | 40 | 236 | 162 349 |     | 310 | 110      |
| 50TM2.4S  | 50 | 236 | 162     | 360 | 325 | 110      |
| 50TM2.4   | 50 | 236 | 162     | 360 | 325 | 110      |
| 50TM2.75S | 50 | 236 | 162     | 380 | 345 | 110      |
| 50TM2.75  | 50 | 236 | 162     | 374 | 335 | 110      |
| 50TM21.5  | 50 | 295 | 196     | 435 | 390 | 110      |
| 80TM22.2  | 80 | 311 | 212     | 559 | 500 | 130      |
| 80TM23.7  | 80 | 311 | 212     | 594 | 535 | 130      |





#### – Economic –



The OM-series is the most compact and economic pump in the VANCS-series. It is a semi-vortex design and can handle liquids containing moderate size of solids. Since the pump is made of special resin and stainless steel, it is corrosion-resistant and lightweight.



# **Major Components & Specifications**

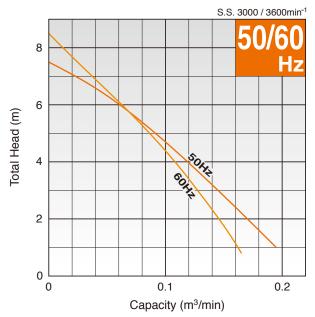
| Discharge        | Bore                            | mm         | 32  |  |  |  |
|------------------|---------------------------------|------------|---|--|--|--|
| Pumping<br>Fluid | Type of Fluid                   |            | Wastewater and Water carrying Small Solid Matters |  |  |  |
|                  | Fluid Terr                      | perature   | 0 to 40°C   |  |  |  |
|                  |                                 | Impeller   | Vortex  |  |  |  |
|                  | Structure                       | Shaft Seal | Double Mechanical Seal                            |  |  |  |
| Pump             |                                 | Bearing    | Double-shielded Ball Bearing                      |  |  |  |
| i unp            |                                 | Impeller   | Glass-fiber Reinforced Resin                      |  |  |  |
|                  | Materials                       | Casing     | Glass-fiber Reinforced Resin                      |  |  |  |
|                  |                                 | Shaft seal | Silicon Carbide                                   |  |  |  |
|                  | Type, Pol                       | e          | Dry-type Submersible<br>Induction Motor, 2-pole   |  |  |  |
|                  | Insulation                      |            | Class E   |  |  |  |
|                  | Phase                           |            | Single-phase                                      |  |  |  |
|                  | Starting Method                 |            | Capacitor Run                                     |  |  |  |
| Motor            | Protection Device<br>(Built-in) |            | Miniature Thermal Protector                       |  |  |  |
|                  | Lubricant                       |            | Liquid Paraffin (ISO VG32)                        |  |  |  |
|                  |                                 | Frame      | 304 Stainless Steel                               |  |  |  |
|                  | Materials                       | Shaft      | 420 Stainless Steel                               |  |  |  |
|                  |                                 | Cable      | PVC   |  |  |  |
| Discharge        | Connectio                       | on         | Screwed Flange                                    |  |  |  |

# Applications

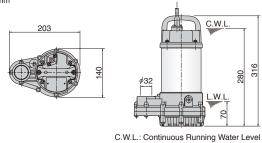
- · Pumping rainwater and springwater from basement
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

#### **Performance Curves**

Standard and Automatic models have the identical performance.



# Dimensions



L.W.L.: Lowest Running Water Level

# **Model Selection**

|   | Discharge<br>Bore | Мо       | del       | Motor<br>Output | Phase  | Starting<br>Method | Solids<br>Passage | Dry Weight kg |           | 100                     |                  | e Cable |          |
|---|-------------------|----------|-----------|-----------------|--------|--------------------|-------------------|---------------|-----------|-------------------------|------------------|---------|----------|
|   | DOIE              |          |           | Output          |        | Methou             | Fassaye           |               |           | 100-240V                |                  | Length  | Material |
|   | mm                | Standard | Automatic | kW              |        |                    | mm                | Standard      | Automatic | Cores × mm <sup>2</sup> | Outer Dia.<br>mm | m       | Watenai  |
| - | 32                | OM3      | OMA3      | 0.15            | Single | Capacitor Run      | 10                | 5.9           | 6.1       | 3 × 0.75                | 9.2              | 3       | PVC      |

Weights excluding cable

Product images and specifications may differ from actual products due to improvements. The OO series and model OO are indicated with our series/model codes in this catalog.



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